



## News Release

### **RES EXPANSION TO INCLUDE NEW PRESS LINES AND A NEW ROBOTIC WELDER**

Res growth requires new capital equipment purchases.

MILWAUKEE, Wisc., April 7, 2005 - Res has seen a 47% increase in revenue over the past 3 years and unprecedented growth in its automotive stamping and assembly operations. To meet the growing demands, Res has purchased a new press and coil handling line, and a new robotic welder.

An AIDA 330 Ton Straight Side Press will be ready for full production by June 1, 2005. This is in addition to Res' current AIDA and Komatsu 330 ton press lines. The new press will accommodate current production and facilitate further growth. Accompanying the new press is a Minster Coil Handling Line. Res has also scheduled a 400 and 800 ton press line addition to be complete in 2006.

Res' growth into assembly and welding adds further value to our current stamping services. We are already at capacity with our current robotic welder and will have a second robot installed and in full production on April 11, 2005.

Res Manufacturing is a producer of metal stamped components and sub-assemblies for automotive and consumer product applications. Res provides engineered solutions and offers full tool design and prototyping. For more information about Res Manufacturing, visit [www.resmfg.com](http://www.resmfg.com).

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